

CANTILEVER DISCUS CAGE - SQUARE POLES AND SLEEVES
 INSTALLATION AND ASSEMBLY INSTRUCTIONS
 PRODUCT CODE: THSCAN14

NOTE: WE RECOMMEND INSTALLATION BE DONE BY A QUALIFIED CONTRACTOR, FAMILIAR WITH ALL CODES, LAWS, REGULATIONS, AND TRACK AND FIELD CONSTRUCTION.

- 1-A. LOCATE GROUND SLEEVE POSITIONS USING ENCLOSED DIAGRAM.
- 1-B. NOTE: EFFECTIVE 2006-07 ALL DIAGRAMS WILL REFLECT ONE STANDARD SECTOR AT 34.92 DEGREES.
- 2. STAKE EACH OF THESE LOCATIONS AND CHECK THEIR POSITIONS.
- 3. DIG HOLES 24" DEEP AND 18" IN DIAMETER.
- 4. PLACE 4" OF ROCK IN BOTTOM OF HOLE AND WITH SLEEVE INSTALLED POUR IN CONCRETE. NOTE: COVER OPENING TO KEEP CONCRETE OUT OF SLEEVE.
- 5. CHECK TO BE SURE SLEEVE IS LEVEL, FACING THE PROPER DIRECTION, AND SECURE IF NEEDED.
- 6. LET CONCRETE CURE ONE WEEK BEFORE USE.
- 7. AFTER CONCRETE HAS CURED, PLACE POLES INTO SLEEVES.
- 8. REMOVE HAMMER ON SLEEVE ON ONE END OF CABLE AND THREAD CABLE THROUGH GROMMETS ON LONG SIDE OF NET. REINSTALL SLEEVE AND MAKE A LOOP WITH CABLE END. LAY ON A HARD SURFACE AND STRIKE WITH HAMMER UNTIL CABLE IS SECURED. (SEE DIAGRAMS ENCLOSED.)

- 9. LEAD ROPES UP THROUGH PULLYS AND BACK DOWN TO GROUND LEVEL. WITH NET CLIP FACING TO THE INSIDE OF CAGE.
- 10. WITH NET CLIP IN ITS LOWEST POSITION, ATTACH TO CABLE IN TOP OF NET.
- 11. HOIST NET IN STAGES EVENLY ON EACH POLE UNTIL IN UPPER MOST POSITION. TIE OFF ON 3/8" ROUND CLEET AS SHOWN
- 12. ATTACH VELCRO WRAPS AROUND NET AT THE BASE OF EACH POLE. ALSO, PLACE A VELCRO WRAP AT APPROX. 6 FEET UP ON THE POLES CLOSEST TO THE OPENING.
- 13. ATTACH SAFETY SIGNS TO EACH OF THE THREE SIDES OF THE NET WITH WIRE TIES PROVIDED

IMPORTANT NOTICE

SPECTATORS AND COMPETITORS MAY GET A FALSE SENSE OF SECURITY WITH THE NET IN PLACE. IT IS VERY IMPORTANT THEY STAY A MINIMUM OF 20 FEET FROM NET. WE RECOMMEND A CROWD CONTROL RETAINER BE PLACED AT THIS DISTANCE.

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CANTILEVER DISCUS CAGE - SQUARE POLES	
INSTALLATION AND ASSEMBLY DRAWING	
PAGE 1 OF 5	PRODUCT CODE: THSCAN14

DATE: 11-08
DRAWN BY: S.L.
DWG: THSCAN14 INST REV-08

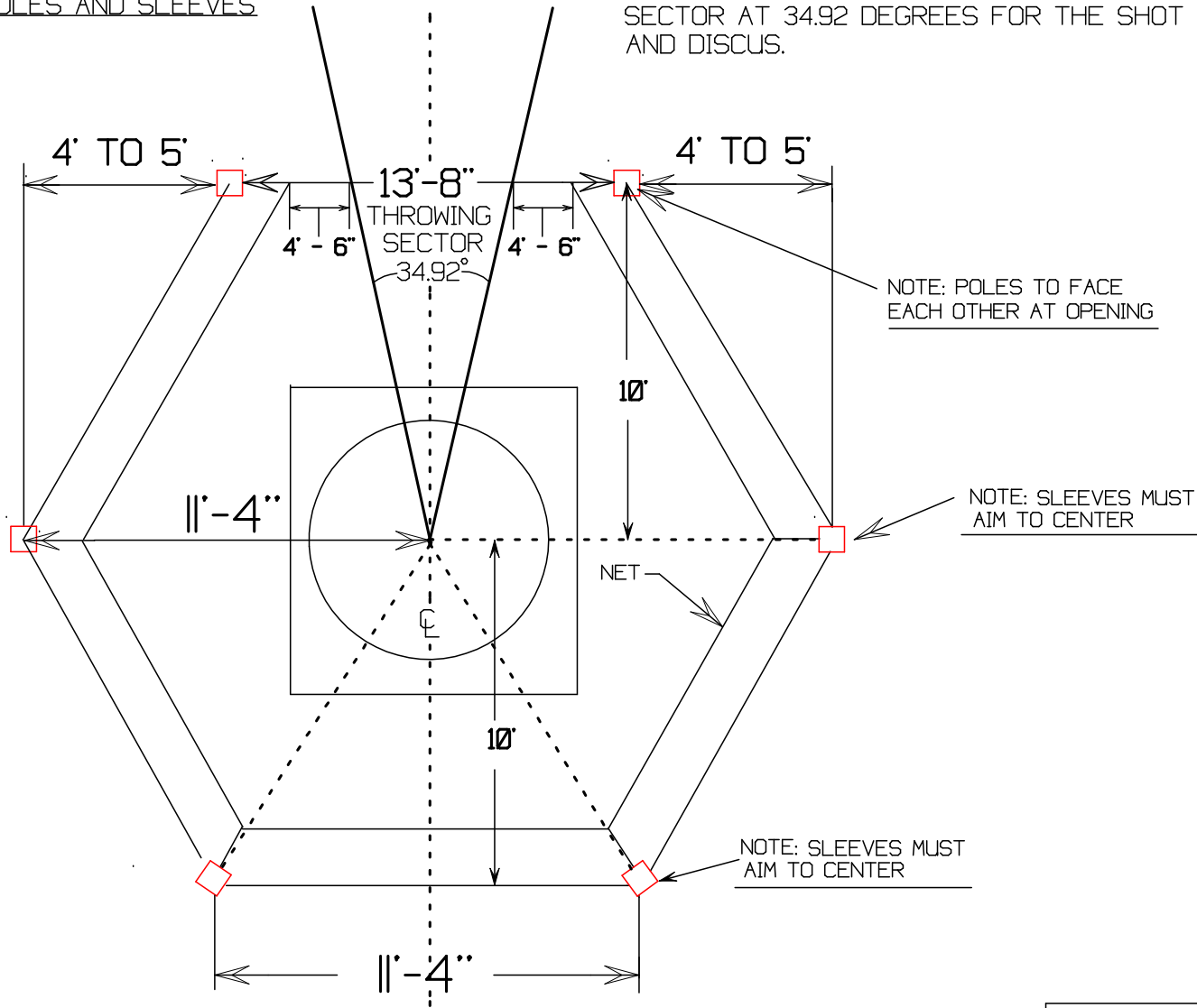
THSCAN14

CANTILEVER CAGE
INSTALL PATTERN

SQUARE POLES AND SLEEVES

THROWING SECTOR

EFFECTIVE 2006-07. ALL REFERENCES
AND DIAGRAMS WILL REFLECT ONE STANDARD
SECTOR AT 34.92 DEGREES FOR THE SHOT
AND DISCUS.



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SCALE: NTS



CANTILEVER DISCUS CAGE - SQUARE POLES

DATE: 11-08

SLEEVE PLACEMENT DRAWING

DRAWN BY: S.L.

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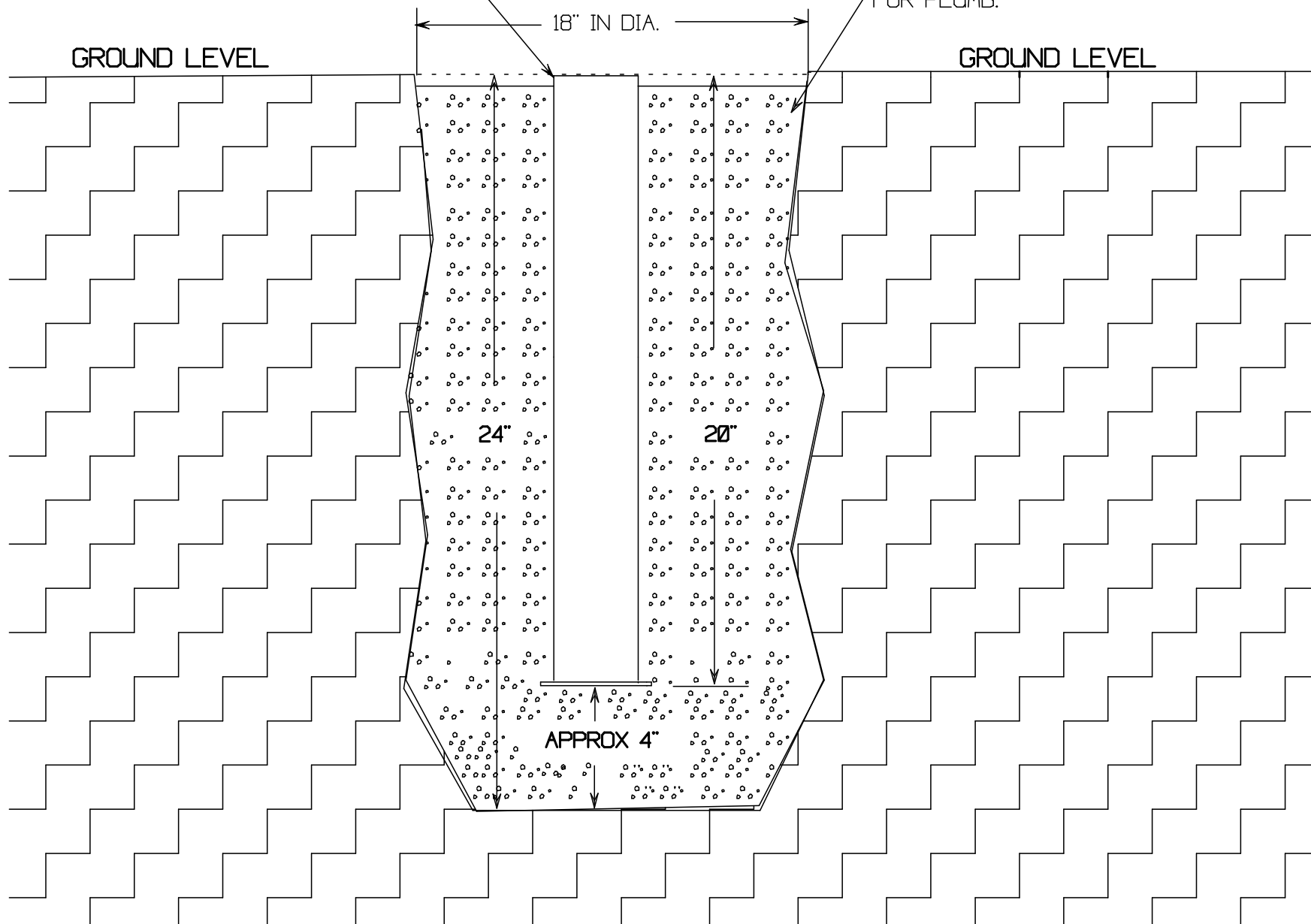
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PRODUCT CODE: THSCAN14

DWG: THSCAN14 SLV PLACMT REV-08

SLEEVE MATERIAL:
3" X 3" SQ. STEEL

SET LEVEL, FILL WITH CONCRETE,
BRACE IF NEEDED, AND CHECK
FOR PLUMB.



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CANTILEVER DISCUS CAGE - SQUARE POLES

SQUARE GROUND SLEEVE INSTALLATION DRAWING

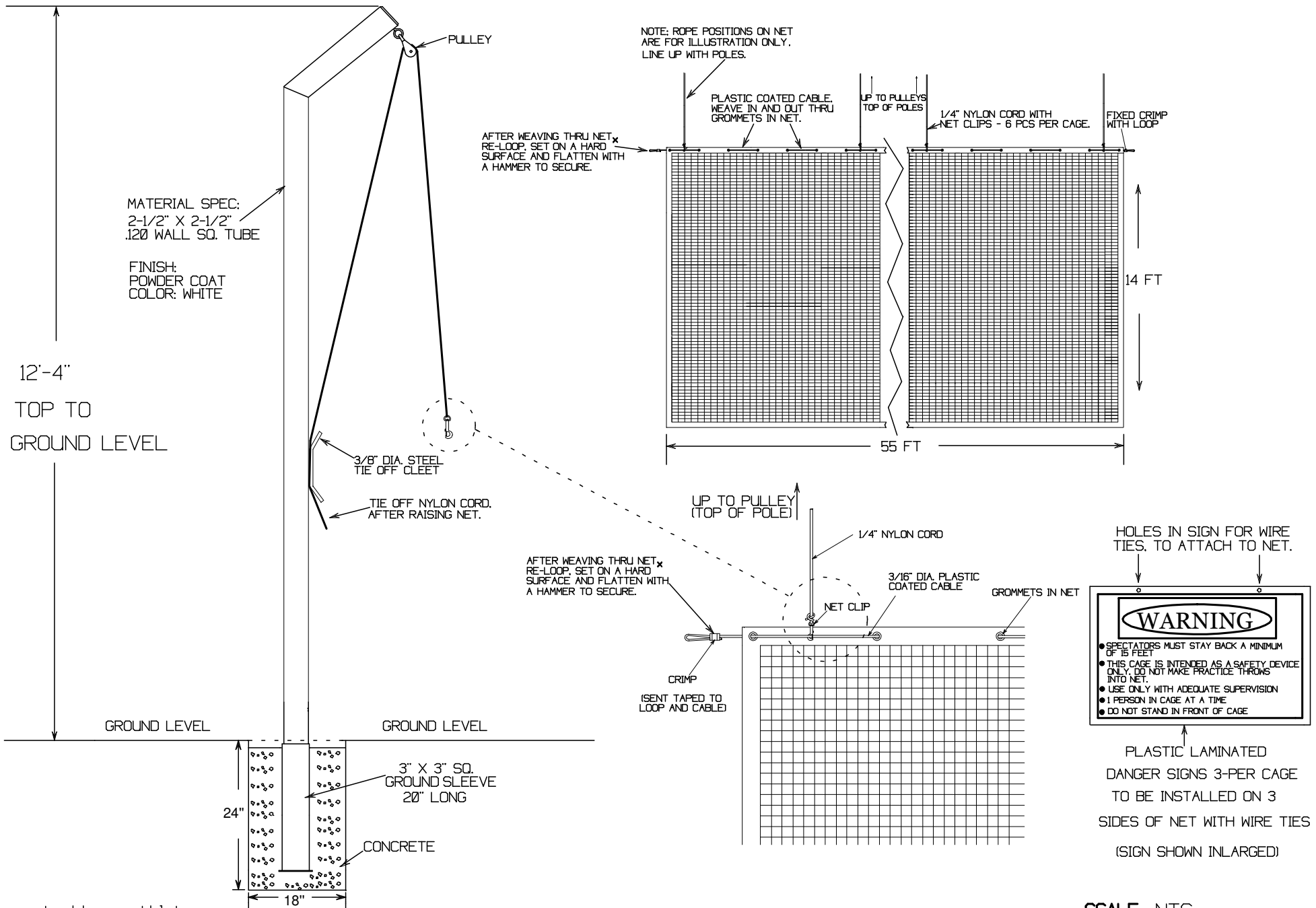
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CANTILEVER DISCUS CAGE - SQUARE POLES

DATE: 11-08

POLE AND NET SET UP DRAWING

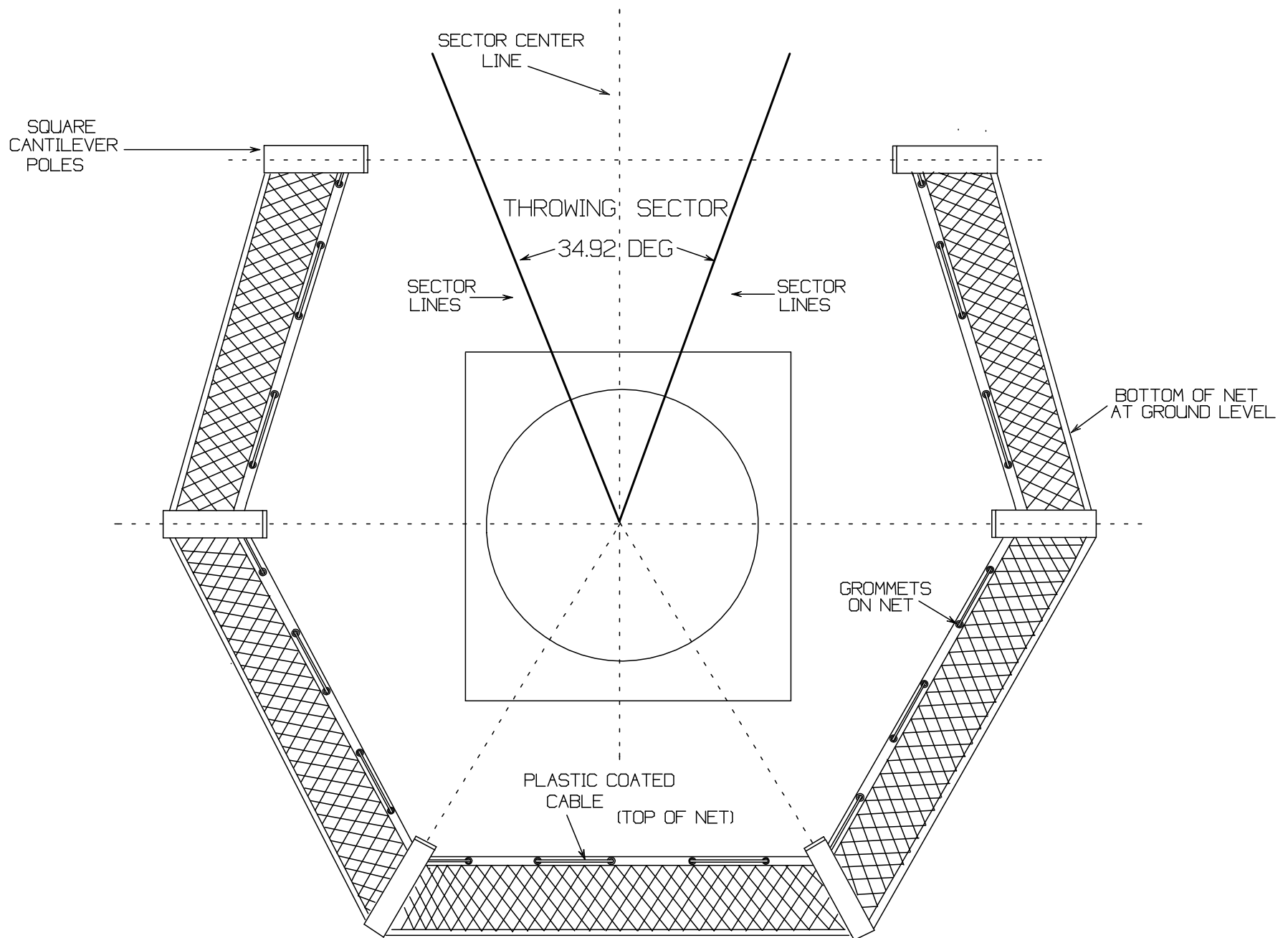
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DWG: THSCAN14 POLE.NET SETUP-REV-08



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CANTILEVER DISCUS CAGE - SQUARE POLES
SET UP DRAWING - COMPLETE - TOP VIEW

DATE: 11-08

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DWG: THSCAN14 SETUP TOPV-REV-08